

Amendments to the Specification:

At page 8, line 28, please insert the following replacement paragraph:

“In FIGURE 3B, a pair of radiation-blocking shields 360 are positioned over outer portions 370 of the layer-formed plastic part ~~320~~ 355. The radiation-blocking shields 360 block the radiation 300. As a result, the outer portions 370 are not reached by the radiation 300 and the properties of the outer regions 370 are not affected. On the other hand, of the radiation 300 applied, some radiation 380 reaches a central portion 390 of the layer-formed plastic part ~~320~~ 355, affecting the properties of the central portion 390 (as reflected by the cross-hatching as in FIGURE 1).”